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**D2585**

**Job Sheet 211148**



Part No: D2585

Job Qty: <sup>19</sup> 16 pcs

Part Name: Latch Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/7/20

Job Tracking No:

Due Date: 7/20/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty       | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|---------------------|-----------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                     |           |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 100   | Waterjet - Flow - 1 | 16<br>pcs |            | 7/18/20  | 0.17      | 0.41    | Waterjet - Flow       |           | 02/20/07/14    |
| 120   | QC 8                | 16<br>pcs |            | 7/18/20  | 0.00      | 0.00    | QC 8 - 12             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 14             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 17             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 20             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 25             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 3              |           |                |
|       |                     |           |            |          |           |         | QC 8 - 32             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 33             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 35             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 39             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 4              |           |                |
|       |                     |           |            |          |           |         | QC 8 - 44             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 45             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 49             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 58             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 8              |           |                |
|       |                     |           |            |          |           |         | QC 8 - 9              |           |                |
|       |                     |           |            |          |           |         | QC 8 - 68             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 67             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 1 (A)          |           |                |
|       |                     |           |            |          |           |         | QC 8 - 47             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 40             |           | JUL 14 2020 40 |
|       |                     |           |            |          |           |         | QC 8 - 52             |           | 9:30           |
|       |                     |           |            |          |           |         | QC 8 - 23             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 57             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 76             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 61             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 66             |           |                |
|       |                     |           |            |          |           |         | QC 8 - 73             |           |                |

|                                 |                            |         |           |                             |  |
|---------------------------------|----------------------------|---------|-----------|-----------------------------|--|
| 130 Small Fab - 2 - B4B         | 16<br>pcs                  | 7/20/20 | 0.00 0.40 | QC 8 - 82                   |  |
|                                 |                            |         |           | Small Fab - 1 - B4B         |  |
|                                 |                            |         |           | Small Fab - 2 - B4B         |  |
|                                 |                            |         |           | Small Fab - 3 - B4B         |  |
|                                 |                            |         |           | Small Fab - 4 - B4B         |  |
|                                 |                            |         |           | Small Fab - 5 - B4B         |  |
|                                 |                            |         |           | Small Fab - 6 - B4B         |  |
|                                 |                            |         |           | Small Fab - 7 - B4B         |  |
|                                 |                            |         |           | Small Fab - 8 - B4B         |  |
|                                 |                            |         |           | Small Fab - 9 - B4B         |  |
|                                 |                            |         |           | Small Fab - Various 1 - B4B |  |
| 140 QC 5                        | 16<br>pcs                  | 7/20/20 | 0.00 0.00 | QC 5 - 10                   |  |
|                                 |                            |         |           | QC 5 - 12                   |  |
|                                 |                            |         |           | QC 5 - 17                   |  |
|                                 |                            |         |           | QC 5 - 18                   |  |
|                                 |                            |         |           | QC 5 - 19                   |  |
|                                 |                            |         |           | QC 5 - 22                   |  |
|                                 |                            |         |           | QC 5 - 24                   |  |
|                                 |                            |         |           | QC 5 - 3                    |  |
|                                 |                            |         |           | QC 5 - 43                   |  |
|                                 |                            |         |           | QC 5 - 49                   |  |
|                                 |                            |         |           | QC 5 - 51                   |  |
|                                 |                            |         |           | QC 5 - 58                   |  |
|                                 |                            |         |           | QC 5 - 68                   |  |
|                                 |                            |         |           | QC 5 - 9                    |  |
|                                 |                            |         |           | QC 5 - 50                   |  |
|                                 |                            |         |           | QC 5 - 30                   |  |
|                                 |                            |         |           | QC 5 - 40                   |  |
|                                 |                            |         |           | QC 5 - 61                   |  |
|                                 |                            |         |           | QC 5 - 81                   |  |
|                                 |                            |         |           | QC 5 - 82                   |  |
| 150 Packaging 3-1 - Stock - B4B | 16<br>pcs<br><i>19 pcs</i> | 7/20/20 | 0.00 0.00 | Packaging 3 - 1 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 2 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 3 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 4 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 5 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 6 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 7 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 8 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 9 - B4B       |  |
|                                 |                            |         |           | Packaging 3 - 10 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 11 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 12 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 13 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 14 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 15 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 16 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 17 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 18 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 19 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 20 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 21 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 22 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 23 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 24 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 25 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 26 - B4B      |  |
|                                 |                            |         |           | Packaging 3 - 27 - B4B      |  |

JUL 2 0 2020

DAS  
82  
9-89

JUL 2 1 2020

DAS  
28  
9-89



|                |           |         |           |                        |  |
|----------------|-----------|---------|-----------|------------------------|--|
|                |           |         |           | Packaging 3 - 28 - B4B |  |
|                |           |         |           | Packaging 3 - 29 - B4B |  |
|                |           |         |           | Packaging 3 - 30 - B4B |  |
|                |           |         |           | Packaging 3 - 31 - B4B |  |
|                |           |         |           | Packaging 3 - 32 - B4B |  |
|                |           |         |           | Packaging 3 - 33 - B4B |  |
|                |           |         |           | Packaging 3 - 34 - B4B |  |
|                |           |         |           | Packaging 3 - 35 - B4B |  |
|                |           |         |           | Packaging 3 - 36 - B4B |  |
|                |           |         |           | Packaging 3 - 37 - B4B |  |
| 160 QC 21 - SA | 16<br>pcs | 7/20/20 | 0.00 0.00 | QC 21 - SA - 21        |  |
|                |           |         |           | QC 21 - SA - 70        |  |
|                |           |         |           | QC 21 - SA - 9         |  |
|                |           |         |           | QC 21 - SA - 77        |  |

Part Op 100 - 1-Cut as per Dwg D2585  
 Descriptions: 120 - (QC8- Inspect parts - second check)  
 130 - )Form as per Dwg D2585  
 140 - QC5- Inspect part completeness to step on W/O)  
 150 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 160 - (QC21- Final Inspection - Work Order Release)

| Job BOM     |                  |                     |                         |           |
|-------------|------------------|---------------------|-------------------------|-----------|
| Part / Item | Component Name   | Quantity            | Operation               | Container |
| M304S14GA   | 304SS sheet .080 | .2512 sf (.0157 ea) | 100-Waterjet - Flow - 1 | S243466   |

| Job Allocations         |                |          |           |           |
|-------------------------|----------------|----------|-----------|-----------|
| Operation               | Component Part | Required | Inventory | Allocated |
| 100-Waterjet - Flow - 1 | M304S14GA      | 0        | 100       | 0         |

| Part Specifications |                  |                                |                |      |                  |
|---------------------|------------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description      | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Mounting Channel | 2.590inches ± 0.010            | 2.600<br>2.580 |      |                  |
| 2                   | Mounting Channel | 0.875inches ± 0.010            | 0.885<br>0.865 |      |                  |
| 3                   | Mounting Channel | 0.078inches ± 0.010            | 0.088<br>0.068 |      |                  |
| 4                   | Mounting Channel | 0.191inches + 0.005<br>- 0.001 | 0.196<br>0.190 |      |                  |

Plex 7/7/20 7:29 AM dart.lacelle.linda



**Container No: S287772**



**Part: D2585**

**Job No: 211148**

**Serial No/Batch: S287772**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Dart Aerospace Ltd.**

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Date: 07/14/20